



quantum semiconductor

# Quantum Semiconductor LLC

## EXECUTIVE TEAM

CEO & Co-Founder:

**Lynn Forester, Ph.D., MBA**

CTO & Co-Founder:

**Carlos Augusto, Ph.D.**

VP of Engineering:

**Pedro Diniz, Ph.D.**

## COMPANY HISTORY

Founded in 2001.

Field of activity: LIDAR, Si-Photonics, CMOS Image Sensors, CMOS APDs, Advanced CMOS

Business Model: Fabless semiconductor company

## RESEARCH CONTRACTS

**DARPA 2016 SBIR Phase 1:**

Near Single Photon Counting APD Arrays. Completed 8/2017.

**ONR 2015 SBIR Phase II:** APDs

with SiGeC Materials. Completes 6/2019.

**NSF 2013 SBIR Phase 1:** Theoretical and experimental study of Si-Ge-C superlattices. Completed 1/2014

**DARPA 2008 Seedling:** Fabrication of 2D CMOS pixel arrays with SiGeC Avalanche Photo-Diodes (APDs)

## COLLABORATIONS

**INESC-MN**, Lisbon, Portugal: Development of software for ab-initio simulations of superlattices

**SILVACO**, Santa Clara, USA: TCAD simulation of superlattice materials and devices

## COMPANY CONTACT

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## Company Snapshot

Quantum Semiconductor is focused on developing components for solid-state LIDAR that will increase performance and reliability, reduce size, power consumption, and cost. These improvements will be achieved through a new, patented, light-sensing technology, suitable for single-photon detection, in large 2D arrays of pixels (> 1 MegaPixel). It can also be used for ultra-sensitive passive imaging.

The technology is CMOS-based, which is the key to high-yield, high-uniformity, reliability and low cost of manufacturing. It combines two main innovations, both patent protected:

- 1) SiGeC photo-diode, integrated with CMOS, which exhibits large internal gain (> 100K) at low voltage (<3.5V). The gain is noiseless and the mechanism is not conventional avalanche.
- 2) Si-Ge-C Superlattices, integrated with CMOS, as the light-sensing region of photo-diodes, having optoelectronic properties comparable to those of III/V materials, such as InGaAs. Multiple Si-Ge-C Superlattices can cover multiple spectral regions, from UV to LWIR.

The vision is to combine the advantages of CMOS manufacturing with materials having superior optoelectronic properties, thereby enabling a silicon-based technology to compete in products and markets that currently can only be served by III-V compound semiconductors.

Beyond LIDAR, these include passive imaging, wide-spectrum photovoltaic cells, telecommunications, optical interconnects and Si Photonics.

## Capabilities Overview

The Quantum Semiconductor founding team brings together strong backgrounds in device physics, chemistry, surface science, engineering, manufacturing, and computer science. We are driven by scientific integrity, attention to detail, and visionary innovation to develop game-changing technology.

**Advanced CMOS Device and Circuitry Design:** Quantum Semiconductor has expertise in the design of a wide variety of semiconductor devices, including MOSFETs, HBTs, Photo-Diodes with internal gain, design of sensor circuitry for pixels, periphery and novel ADCs, and fabrication flows.

**Research and Development of Atomistic Simulation Codes:** Quantum Semiconductor has collaborated in the development of codes to perform atomistic simulations of group-IV materials, to discover compositions with good optoelectronic properties, as well as TCAD simulations of devices incorporating new materials.

**Development of Optimized Monte Carlo codes:** Quantum Semiconductor is developing a 3D, full band structure, Monte-Carlo simulator incorporating an extensive range of physical models to simulate the new noiseless gain mechanisms observed in the SiGeC photo-diodes.

**Manufacturing:** Quantum Semiconductor is leading the development of internal high gain photo-diodes. Quantum Semiconductor is familiar with Trusted Foundry US manufacturing protocol and has designed and manufactured test chips on-shore at both TowerJazz and IBM (GF).

## Intellectual Property

Quantum Semi has a strong IP portfolio consisting of 20 issued U.S. patents, many foreign patents issued in the EU, China and Japan, and multiple additional patents pending. Patents cover photodiode design, superlattice materials and applications, analog-to-digital converters for sensors, CMOS transistor concepts, sensor circuitry, pixel designs and modes of operation, and camera design.

## Product Development Roadmap

Product development is ongoing through chip design and manufacture at a US-based BiCMOS foundry. The Gen 1 prototype sensor is a 128x128 CMOS sensor array with near single photon counting, high dynamic range, suitable for passive imaging and LIDAR, operating in Visible and NIR, with large internal gain (> 100K) at low voltages (<3.5V).

The development of Group-IV superlattice films capable of covering SWIR to 1.6 $\mu$ m with a coefficient of absorption comparable to that of InGaAs, is currently underway.

Gen 2 sensors will incorporate Group IV superlattices into photo-diodes with large internal gain, to make large 1 MegaPixel CMOS Image Sensor arrays for near-photon counting, high dynamic range in SWIR.