## Department of the Navy SBIR/STTR Transition Program

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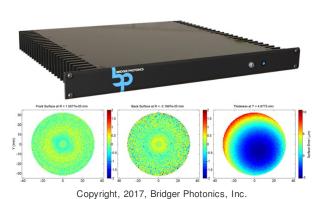
Topic # N152-105 Metrology of Visibly Opaque, Infrared-Transparent Aerodynamic Domes, Conformal Windows, and Optical Corrector Elements Bridger Photonics, Inc.

# WHO

WHEN

SYSCOM: NSMA Sponsoring Program: Transition Target: TPOC: (760)939-7323

Other transition opportunities: When paired with an appropriate metrology stage, the SLM-IM-IR is capable of simultaneous surface measurements for visible and IR transparent optics. This includes single point center thickness measurements, surface profiling of individual components, and positioning/alignment of multiple optics in larger assemblies.



By providing a simple and robust software interface to end users, potential partners will be able streamline integration with existing processes.

# WHAT

**Operational Need and Improvement:** The function of electro-optical sensors is greatly impacted by the window's properties. Survivability depends on material strength, hardness, and thermal properties. Targeting is limited by optical properties of the window material. Drag is reduced by aerodynamic shapes.

A new method for measuring the optical figure and transmitted wavefront error of complex aerodynamic domes, conformal windows and optical corrector elements manufactured from visibly opaque, IR transmissive materials is required to streamline and improve manufacturing by providing feedback to optics shops for optical figure correction.

**Specifications Required:** Demonstrated metrology of IR-transparent optics such as 5 in x 7 in aerodynamic dome

- Produce surface figure and transmitted wavefront maps
- Precision less than 0.5 microns
- Flexibility in measuring a variety of aerodynamic and conformal shapes
- Format output to provide feedback for figure correction

#### Technology Developed: SLM-IM-IR

- Flexible wavelength for improved material penetration
- Greater than 10 Hz Update Rate
- Less than 100 nm Precision
- Simple and robust software interface for ease of integration and feedback

**Warfighter Value:** The SLM-IM-IR will improve the quality and increase the throughput of complex optical components for a number of defense applications, including aerodynamic domes and conformal windows.

These improvements will directly improve the operation of the electro-optical sensors in the field.

Milestone	Risk Level	Measure of Success	Ending TRL	Date
Examine New Lasers to Improve System Performance	N/A	Improved Signal When Measuring IR Materials	4	March 2016
Develop Integrated Hardware and Software	N/A	In-House Prototype SLM-IM- IR Built and Tested	4	May 2016
Perform Testing and System Verification	Low	Compare Measurement Results Between Standard SLM-IM and SLM-IM-IR	4	July 2016
Construct and Install SLM-IM-IR Systems	Med	System Prototypes Delivered and Installed for Customer Testing	5	September 2017
Work with Partners to Improve Integration and Performance	Med	Performance and Integration Meet Navy and Partner Requirements	5	January 2019

Contract Number: N68936-17-C-0005 Ending on: January 31 2019

### HOW

**Projected Business Model:** Bridger Photonics will produce the SLM-IM-IR laser source and work with precision stage manufacturers on integration to provide a complete metrology system to meet the IR optics manufacturing needs of the Navy. By developing a robust and flexible interface, the SLM-IM-IR will be capable of providing active feedback during measurements, as well as offering unparalleled measurement precisions. Once this objective is complete, Bridger will expand beyond OEM sales to design, release and sell a widely marketable product based on the SLM-IM-IR core.

**Company Objectives:** Bridger Photonics will be interested in finding customers for the complete metrology system and discussing possible integration options with potential translation stage partners.

**Potential Commercial Applications:** By leveraging the new SLM-IM-IR and standard SLM-IM core technologies and the robust interface, Bridger will be able to expand the capabilities of its Thickness Metrology Station to reach a broader customer base of commercial optics manufacturers.

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